

# User Manual

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**PRIMAX®**  
SOLAR ENERGY

**GALAXY DUAL PV6500+  
MPPT Solar Inverter**

Version: 1.0

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# ABOUT THIS MANUAL

## Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

## Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

# SAFETY INSTRUCTIONS



**WARNING: All safety instructions in this document must be read, understood and followed. Failure to follow these instructions will result in death or serious injury.**

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. One piece of 150A fuse is provided as over-current protection for the battery supply.
11. **GROUNDING INSTRUCTIONS** -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
14. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
15. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

# INTRODUCTION

This is a multi-function inverter, combining functions of inverter, solar charger and battery charger to offer uninterrupted power support in a single package. The comprehensive LCD display offers user-configurable and easy-accessible button operations such as battery charging current, AC or solar charging priority, and acceptable input voltage based on different applications.

## Features

- Pure sine wave inverter
- Configurable input voltage ranges for home appliances and personal computers via LCD control panel
- Configurable battery charging current based on applications via LCD control panel
- Configurable AC/Solar Charger priority via LCD control panel
- Compatible to utility mains or generator power
- Auto restart while AC is recovering
- Overload / Over temperature / short circuit protection
- Smart battery charger design for optimized battery performance

## Basic System Architecture

The following illustration shows basic application for this unit. It also required the following devices to have a complete running system:

- Generator or Utility mains.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power various appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioners.

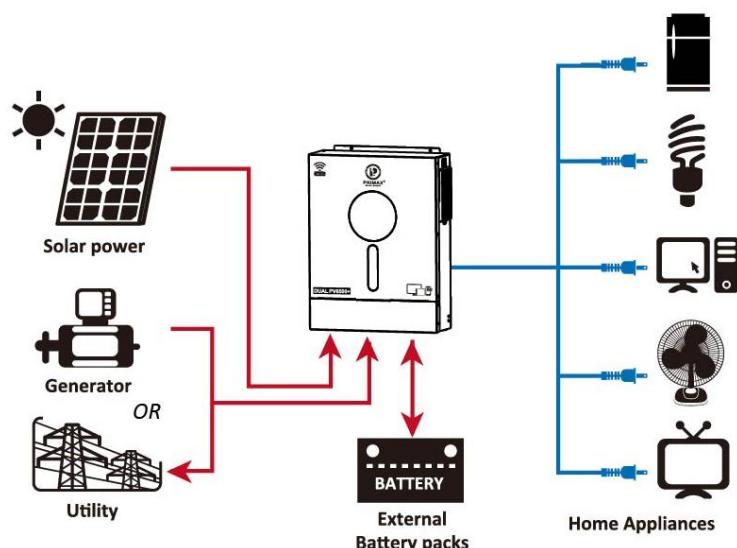
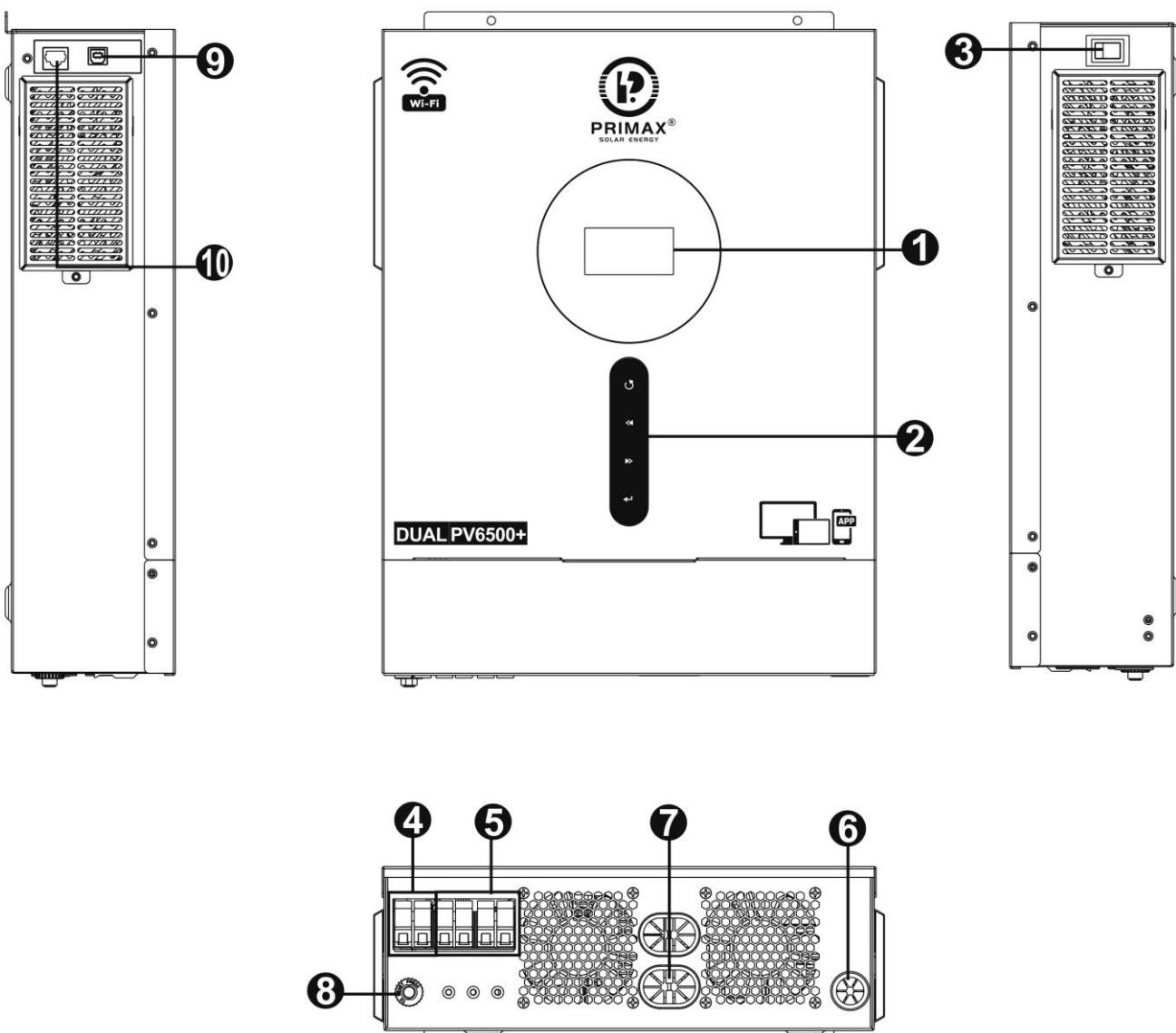


Figure 1 Power System

## Product Overview



1. LCD display
2. Function buttons with status indication
3. Power on/off switch
4. AC input
5. AC output
6. PV input
7. Battery input
8. Circuit breaker
9. USB communication port
10. RS-232 communication port

# INSTALLATION

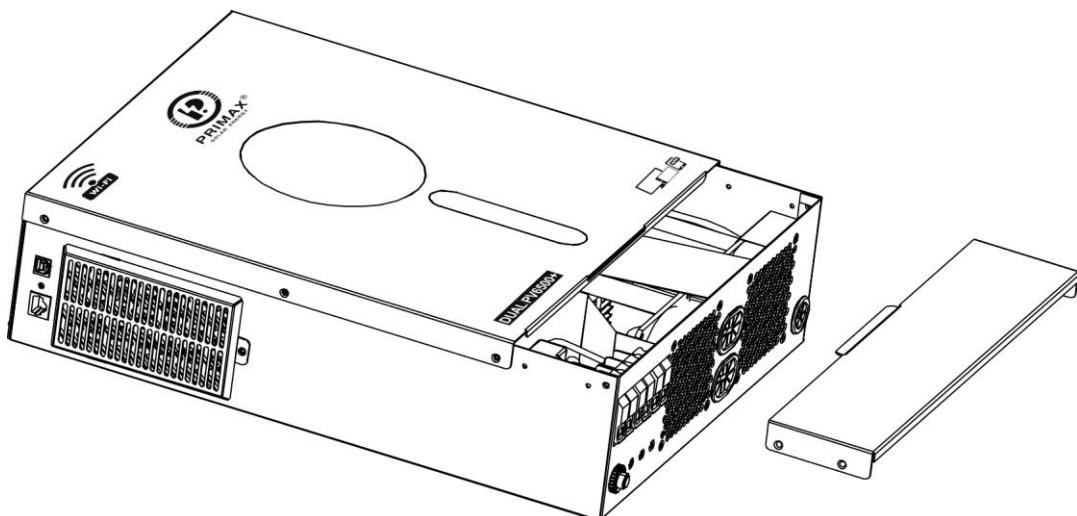
## Unpacking and Inspection

Before installation, please inspect the content. Be sure that nothing inside the package is damaged. You should have received the following items inside the package:

- Inverter x 1
- User manual x 1
- RS232 Communication cable x 1
- Software CD x 1
- DC Fuse x 1

## Preparation

Before connecting all wirings, please take off bottom cover by removing four screws as shown below.

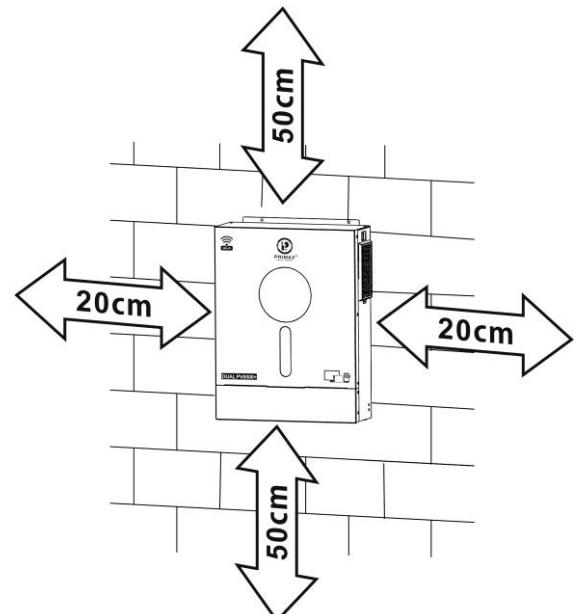


## Mounting the Unit

Consider the followings before selecting your placements:

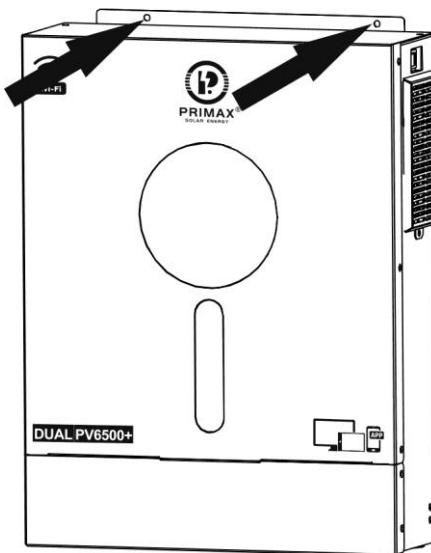
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install the inverter at eye level in order to allow easy LCD display readout.
- For proper air circulation and heat dissipation, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended orientation is to adhere to the wall vertically.

Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for wirings.



**SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



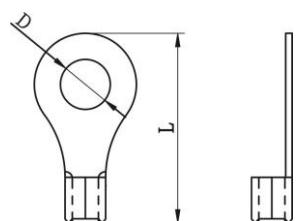
## Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnection device between battery and the inverter. It may not be necessary to have a disconnection device in some applications, however, it's still recommended to have over-current protection installed. Please refer to typical amperage as required.

**WARNING!** All wiring must be performed by a qualified electrical technician.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cables for battery connection. To reduce risk of injury, please use the proper recommended cable in the table below.

**Ring terminal:**

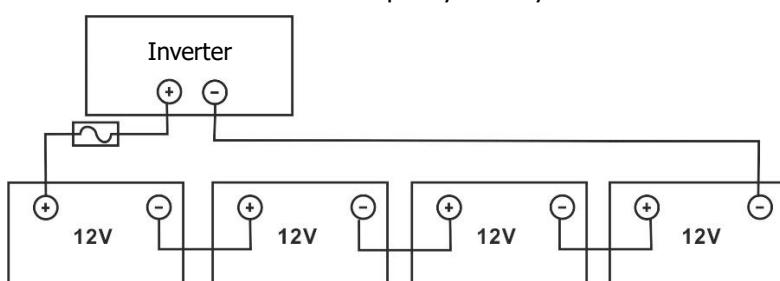


### Recommended battery cable size:

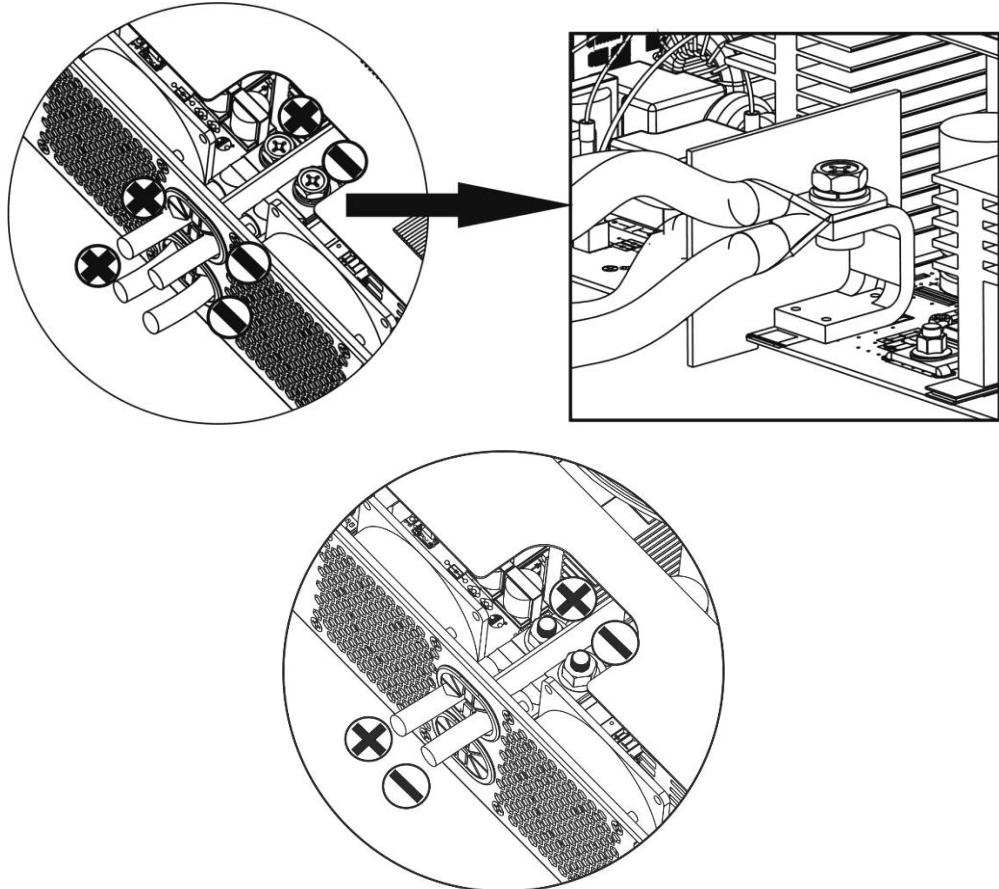
Typical Amperage	Wire Size	Cable mm <sup>2</sup> (each)	Ring Terminal		Torque Value	
			Dimensions			
			D (mm)	L (mm)		
129.6A	1*2AWG	38	8.4	39.2	5 Nm	
	2*4AWG	25	8.4	33.2		

Please follow below steps to implement battery connection:

1. This model supports 48VDC system. Connect all battery packs as below chart. It is recommend to connect minimum of 200Ah capacity battery.



2. Prepare two or four battery wires depending on cable size (refer to recommended cable size table). Apply ring terminals to your battery wires and secure it to the battery terminal block with the bolts properly tightened. Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.



**WARNING: Shock Hazard**

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between inverter terminals and the ring terminals. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are securely tightened.

**CAUTION!!** Before making final DC connection or closing DC breaker/disconnector, be sure that the positive (+) must be connected to positive (+) and negative (-) connected to negative (-).

## AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between the inverter and the AC input power source. This will ensure that the inverter can be safely disconnected during maintenance and fully protected from over-current. The recommended spec of AC breaker is 32A

**CAUTION!!** There are two power terminal blocks with "IN" (Input) and "OUT" (Output) markings. DO NOT mistakenly connect to the wrong connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable size for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

### Suggested cable requirement for AC wires

Gauge	Cable (mm <sup>2</sup> )	Torque Value
10 AWG	6	1.2 Nm

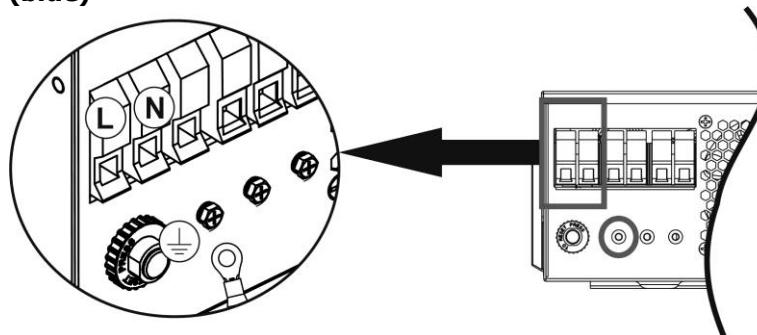
Please follow these steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to enable DC protector or disconnector first.
2. Remove insulation sleeves for about 10mm for the five screw terminals.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect the grounding wire (⏚) first.

⏚→**Ground (yellow-green)**

L→**LINE (brown or black)**

N→**Neutral (blue)**



### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. This inverter is equipped with dual-output. There are four terminals (L1/N1, L2/N2) available on output port. It's to set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details.

Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

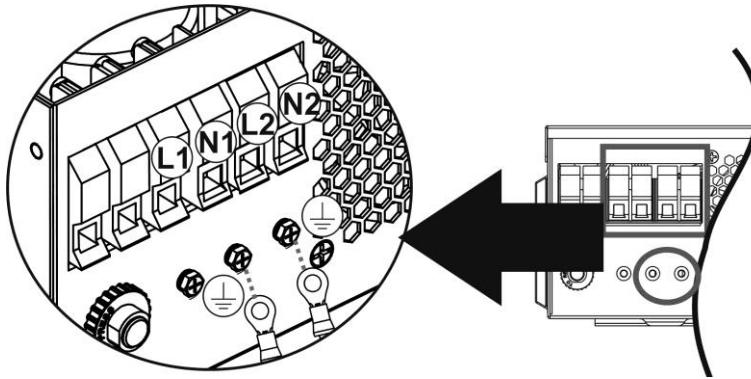
⏚→**Ground (yellow-green)**

L1→**LINE (brown or black)**

N1→**Neutral (blue)**

L2→**LINE (brown or black)**

N2→**Neutral (blue)**



5. Make sure the wires are securely connected.

**CAUTION:** Appliances such as air conditioner required at least 2~3 minutes to spool up because it needs to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short period of time, it may cause damage to your connected appliances. To prevent this from happening, please check with manufacturer of air conditioner if it has time-delay function before installation. Otherwise, this inverter will trigger overload fault and cut off output to protect your appliance but sometimes it may still causes damage to the air conditioner.

## PV Connection

**CAUTION:** Before connecting to PV modules, please install a **separately** DC circuit breaker between the inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size shown below.

Wire Size	Cable (mm <sup>2</sup> )	Torque value ( max )
1 x 12AWG	4	1.2 Nm

**WARNING:** Because this inverter is non-isolated, are accepted: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunctions, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding connection.

**CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

### PV Module Selection:

When selecting proper PV modules, please be sure to consider the following parameters:

1. Open circuit Voltage (Voc) of PV modules not to exceeds maximum PV array open circuit voltage of the inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than the start-up voltage.

<b>Max. PV Array Power</b>	6500W
<b>Max. PV Array Open Circuit Voltage</b>	500Vdc
<b>PV Array MPPT Voltage Range</b>	60Vdc~450Vdc
<b>Start-up Voltage</b>	60Vdc +/- 10Vdc
<b>Max. PV Current</b>	27A

Take the 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

Solar Panel Spec. (reference)	SOLAR INPUT		Q'ty of panels	Total input power
	Min in series: 2 pcs, max. in series: 12 pcs.			
- 250Wp	2pcs in series		2 pcs	500W
- Vmp: 30.1Vdc	4pcs in series		4 pcs	1000W
- Imp: 8.3A	6 pcs in series		6 pcs	1500W
- Voc: 37.7Vdc	8 pcs in series		8 pcs	2000W
- Isc: 8.4A	12 pcs in series		12 pcs	3000W
- Cells: 60	8 pieces in series and 2 sets in parallel		16 pcs	4000W
	10 pieces in series and 2 sets in parallel		20 pcs	5000W
	11 pieces in series and 2 sets in parallel		22 pcs	5500W
	12 pieces in series and 2 sets in parallel		24 pcs	6000W
	13 pieces in series and 2 sets in parallel		26pcs	6500W

Take the 555Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

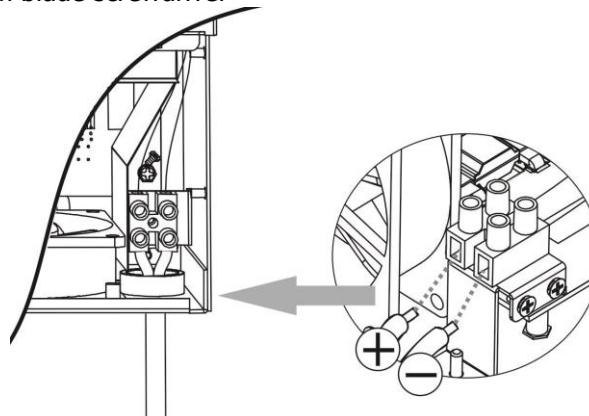
Solar Panel Spec. (reference)	SOLAR INPUT		Q'ty of panels	Total input power
	Min in series: 2 pcs, max. in series: 11 pcs.			
- 555Wp	2pcs in series		2 pcs	1110W
- Imp: 17.32A	4pcs in series		4 pcs	2220W
- Voc: 38.46Vdc	6 pcs in series		6 pcs	3330W
- Isc: 18.33A	8 pcs in series		8 pcs	4440W
- Cells: 110	9 pcs in series		9 pcs	4995W
	10 pcs in series		10 pcs	5550W
	11 pcs in series		11 pcs	6105W
	12 pcs in series		12 pcs	6500W

### PV Module Wire Connection

Please take the following to implement PV module connection:

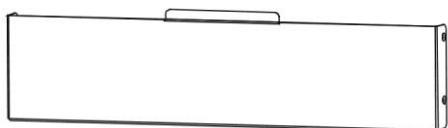
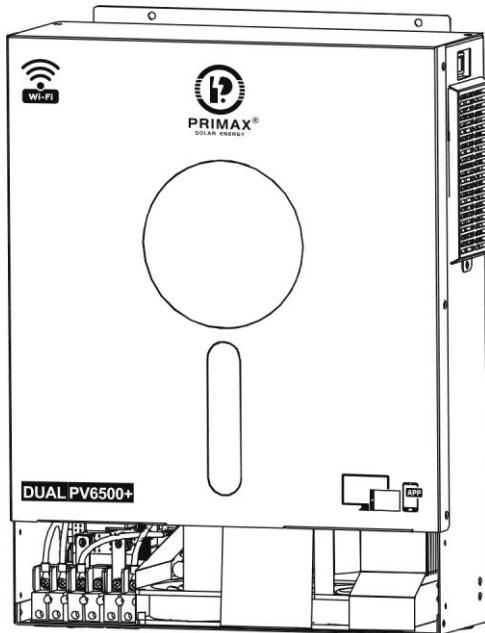
1. Remove insulation sleeve for about 7 mm on your positive and negative wires.
2. We recommend using bootlace ferrules on the wires for optimal performance.
3. Check polarities of wire connections from PV modules to PV input screw terminals. Connect your wires as illustrated below.

Recommended tool: 4mm blade screwdriver



## Final Assembly

After connecting all wirings, put the bottom cover back by fixing four screws as shown below.

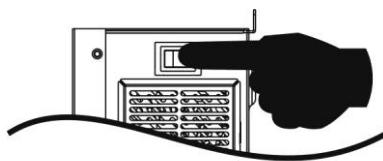


## Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

# OPERATION

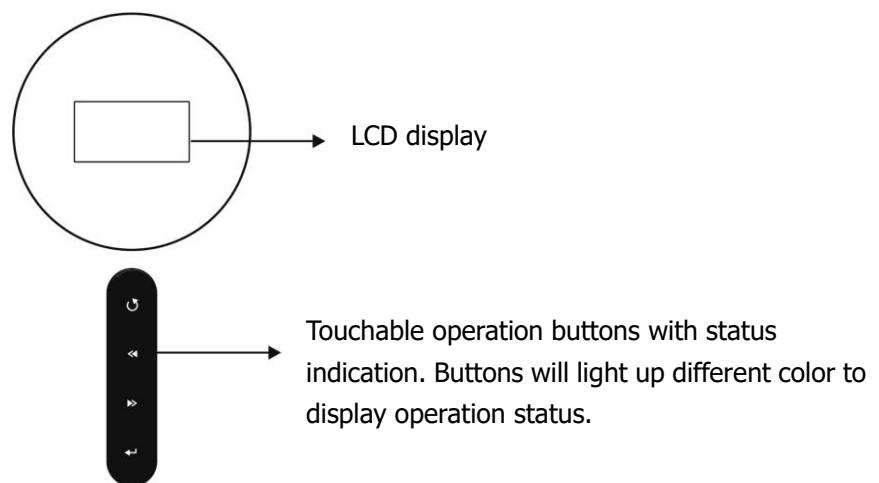
## Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the side of the inverter) to turn on the unit.

## Operation and Display Panel

The operation and the LCD module, shown in the chart below, includes four touchable buttons with status indication and a LCD display, indicating the operating status and input/output power information.

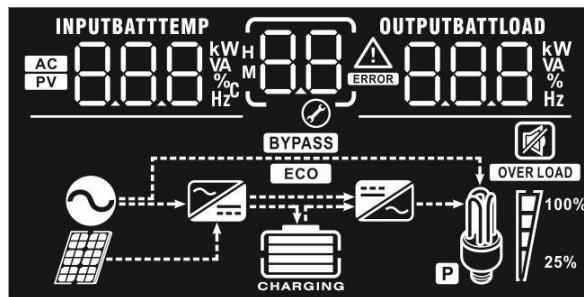


### Touchable buttons with indication

Function Key	Description
↻	To exit setting mode
◀	To go to previous selection
▶	To go to next selection
◀▶	To confirm the selection in setting mode or enter setting mode

LED Indicator	Color	Solid/Flashing	Messages
↻ ◀ ▶ ◀▶	Green	Solid On	Unit is working normally (without any warning or fault codes and charging).
	Green/Yellow	Alternatively flashing	Battery is charging.
	Yellow	Solid On	Warning code appears.
	Red	Solid On	Fault mode.

## LCD Display Icons



Icon	Function description	
<b>Input Source Information</b>		
<b>AC</b>	Indicates the AC input.	
<b>PV</b>	Indicates the PV input	
<b>INPUTBATT</b> <small>kW VA %c Hz</small>	Indicate input voltage, input frequency, PV voltage, charger current, charger power, battery voltage.	
<b>Configuration Program and Fault Information</b>		
	Indicates the setting programs.	
	Indicates the warning and fault codes. Warning:  flashing with warning code. Fault:  lighting with fault code	
<b>Output Information</b>		
<b>OUTPUTBATTLOAD</b> <small>kW VA %c Hz</small>	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.	
<b>Battery Information</b>		
	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.	
In AC mode, it will present battery charging status.		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
	Floating mode. Batteries are fully charged.	4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	

#### Load Information

<b>OVER LOAD</b>	Indicates overload.			
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%

#### Mode Operation Information

	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
<b>BYPASS</b>	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
	Indicates second output is working.

#### Mute Operation

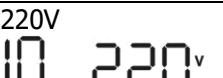
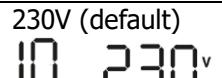
	Indicates unit alarm is disabled.
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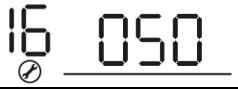
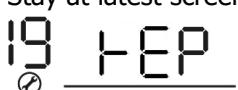
## LCD Setting

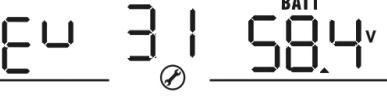
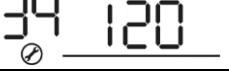
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

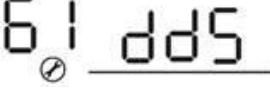
### Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape 00  ESC	
01	Output source priority: To configure load power source priority	Utility first (default) 01  USb	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first 01  SbU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SBU priority 01  Sbu	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default) 02  60 <sup>A</sup>	Setting range is from 10A to 120A. Increment of each click is 10A.
03	AC input voltage range	Appliances (default) 03  APL	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03  UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default) 05  AGn	Flooded 05  FLd

		User-Defined 	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) 	Restart enable 
07	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
09	Output frequency	50Hz (default) 	60Hz 
10	Output voltage	220V 	230V (default) 
		240V 	
11	Maximum utility charging current  Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	30A (default) 	Setting range is 2A, then from 10A to 100A. Increment of each click is 10A.
12	Setting voltage point back to utility source when selecting "SBU priority" in program 01.	46V (default) 	Setting range is from 44V to 51V. Increment of each click is 1V.
13	Setting voltage point back to battery mode when selecting "SBU priority" in program 01.	Setting range is from 48V to 58V. Increment of each click is 1V.  Battery fully charged 	54V (default) 
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Utility first 	Utility will charge battery as first priority.  Solar energy will charge battery only when utility power is not available.
		Solar first 	Solar energy will charge battery as first priority.  Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.

		Only Solar 	Solar energy will be the only charger source no matter utility is available or not.	
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.		
18	Alarm control	Alarm on (default) 	Alarm off 	
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.	
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.	
20	Backlight control	Backlight on (default) 	Backlight off 	
22	Beeps while primary source is interrupted	Alarm on (default) 	Alarm off 	
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 	Bypass enable 	
25	Record Fault code	Record enable (default) 	Record disable 	
26	Bulk charging voltage (C.V voltage)	default setting: 56.4V 		
		If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 61.0V. Increment of each click is 0.1V.		
27	Floating charging voltage	default setting: 54.0V 		
		If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 61.0V. Increment of each click is 0.1V.		

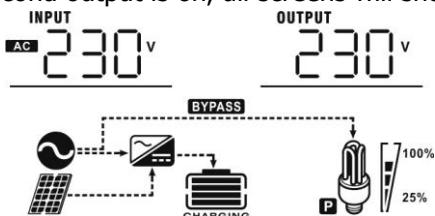
29	Low DC cut-off voltage: ● If battery power is only power source available, inverter will shut down. ● If PV energy and battery power are available, inverter will charge battery without AC output.	default setting: 42.0V 	If self-defined is selected in program 5, this program can be set up. Setting range is from 42.0V to 48.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
30	Battery equalization	Battery equalization 	Battery equalization disable (default) 
			If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.
31	Battery equalization voltage	default setting: 58.4V 	Setting range is from 48.0V to 61.0V. Increment of each click is 0.1V.
33	Battery equalized time	60min (default) 	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) 	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) 	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable 	Disable (default) 
			If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "EQ". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "EQ" will not be shown in LCD main page.
38	Solar energy feeds to the grid (It's requested to enter password)	Solar feeds to the grid disable (default) 	Solar feeds to the grid enable 
60	Low DC cut off voltage on second output	default setting: 42.0V 	If "User-defined" is selected in program 05, this setting range is from 42.0V to 60.0V. Increment of each click is 0.1V.

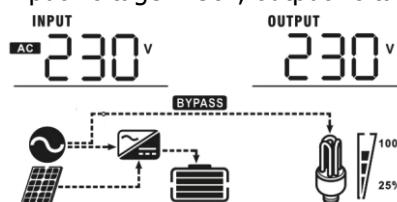
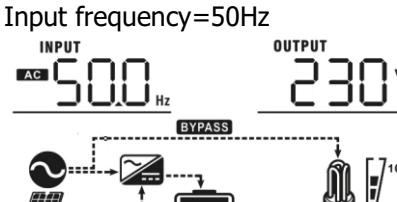
61	Setting discharge time on the second output	Disable (Default) 	Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min. *If the battery discharge time achieves the setting time in program 61 and the program 60 function is not triggered, the second output will be turned off.
63	Setting voltage point or SOC to restart on the second output (L2)	default setting: 46.0V 	If "User-defined" is selected in program 05, this setting range is from 43.0V to 61.0V. Increment of each click is 0.1V. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
64	Setting waiting time to turn on the second output (L2) when the inverter is back to Line Mode or battery is in charging status	0 min (Default) 	Setting range is from 0 min to 990 min. Increment of each click is 5 min. *If second output is cut off due to setting in program 61, second output (L2) will restart according to setting in program 64.

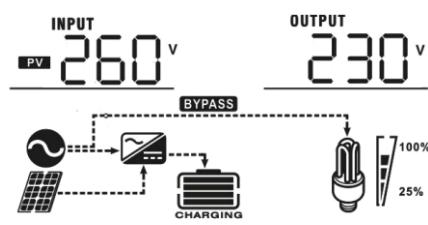
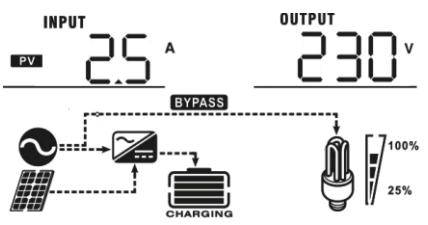
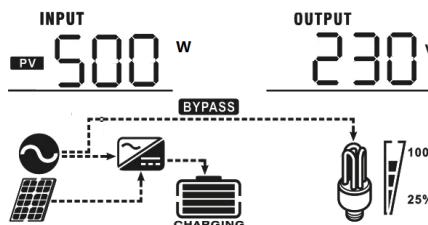
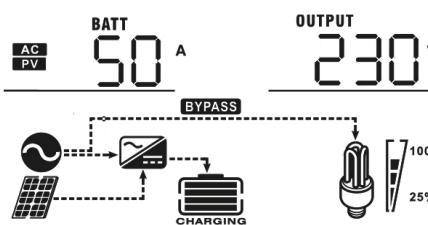
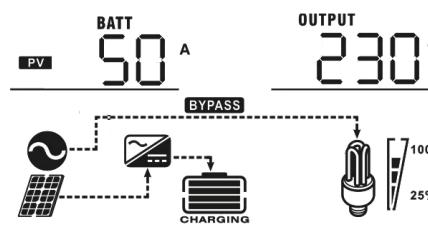
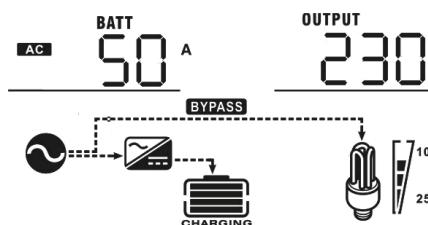
## Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

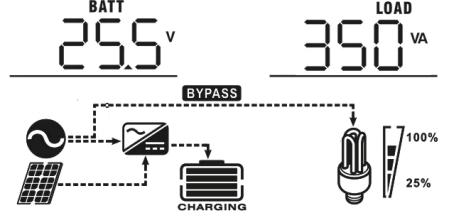
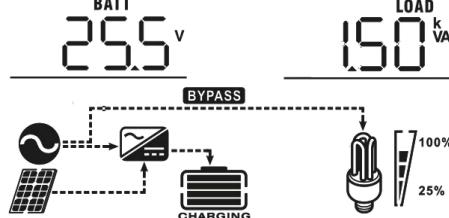
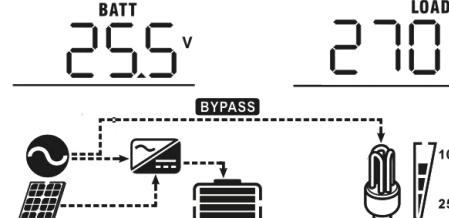
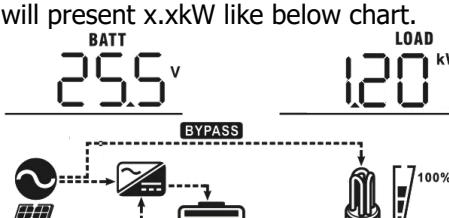
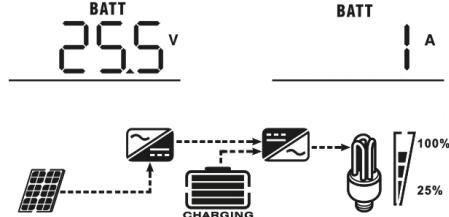
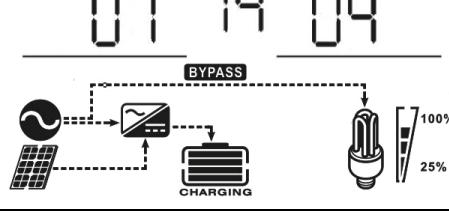
If second output is on, all screens will show "P" icon in the screen.



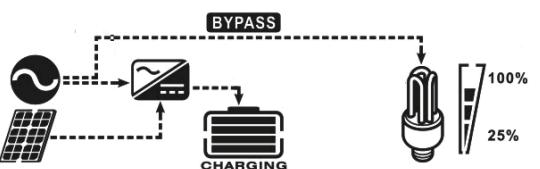
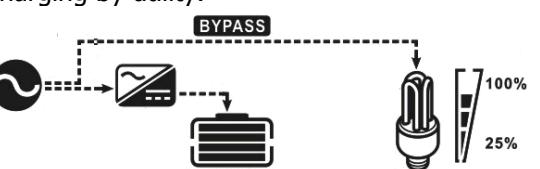
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 

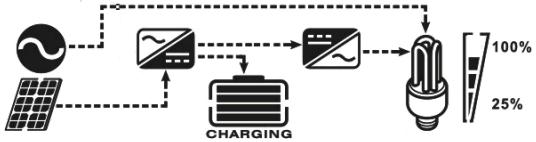
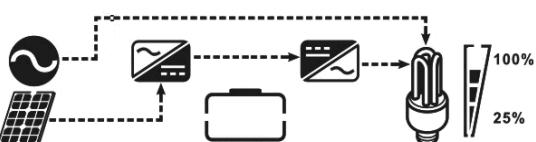
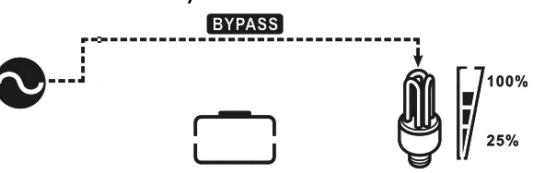
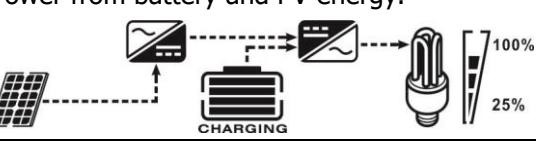
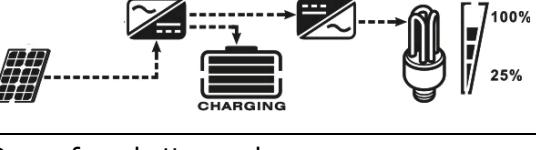
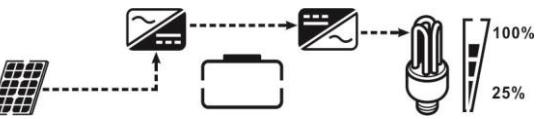
PV voltage	PV voltage=260V 
PV current	PV current = 2.5A 
PV power	PV power = 500W 
Charging Current	AC and PV charging current=50A  PV charging current=50A 
Charging current	AC charging current=50A 

	<p>AC and PV charging power=500W</p> <p>BATT 255 v      OUTPUT 230 v</p> <p>AC PV 500 W      BYPASS</p> <p>CHARGING</p> <p>100% 25%</p> <p>PV charging power=500W</p> <p>BATT 255 v      OUTPUT 230 v</p> <p>PV 500 W      BYPASS</p> <p>CHARGING</p> <p>100% 25%</p> <p>AC charging power=500W</p> <p>BATT 255 v      OUTPUT 230 v</p> <p>AC 500 W      BYPASS</p> <p>CHARGING</p> <p>100% 25%</p>
Battery voltage and output voltage	<p>Battery voltage=25.5V, output voltage=230V</p> <p>BATT 25.5 v      OUTPUT 230 v</p> <p>BYPASS</p> <p>CHARGING</p> <p>100% 25%</p>
Output frequency	<p>Output frequency=50Hz</p> <p>BATT 255 v      OUTPUT 500 Hz</p> <p>BYPASS</p> <p>CHARGING</p> <p>100% 25%</p>
Load percentage	<p>Load percent=70%</p> <p>BATT 255 v      LOAD 70 %</p> <p>BYPASS</p> <p>CHARGING</p> <p>100% 25%</p>

	<p>When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.</p> <p><b>BATT 255 V</b> <b>LOAD 350 VA</b></p>  <p>Load in VA</p> <p>When load is larger than 1kVA (<math>\geq 1\text{KVA}</math>), load in VA will present x.xkVA like below chart.</p> <p><b>BATT 255 V</b> <b>LOAD 150 kVA</b></p> 
	<p>When load is lower than 1kW, load in W will present xxxW like below chart.</p> <p><b>BATT 255 V</b> <b>LOAD 270 W</b></p>  <p>Load in Watt</p> <p>When load is larger than 1kW (<math>\geq 1\text{KW}</math>), load in W will present x.xkW like below chart.</p> <p><b>BATT 255 V</b> <b>LOAD 120 kW</b></p> 
	<p>Battery voltage=25.5V, discharging current=1A</p> <p><b>BATT 255 V</b> <b>BATT 1 A</b></p>  <p>Battery voltage/DC discharging current</p>
<p>Main CPU version checking</p>	<p>Main CPU version 00014.04</p> <p><b>00 14 04</b></p> 

## Operating Mode Description

Operation mode	Description	LCD display
Standby mode  <b>Note:</b> *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p>  <p>Charging by PV energy.</p>  <p>No charging.</p> 
Fault mode  <b>Note:</b> *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p>  <p>Charging by PV energy.</p>  <p>No charging.</p> 
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p> 

Line Mode	<p>The unit will provide output power from the mains. It will also charge the battery at line mode.</p>	<p>If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.</p>  <p>If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.</p>  <p>Power from utility.</p> 
Battery Mode	<p>The unit will provide output power from battery and PV power.</p>	<p>Power from battery and PV energy.</p>  <p>PV energy will supply power to the loads and charge battery at the same time.</p>  <p>Power from battery only.</p> 

## Battery Equalization Description

Battery equalization function is built into the charge controller. It reverses the buildup of negative chemical effects such as stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that may have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize the battery periodically.

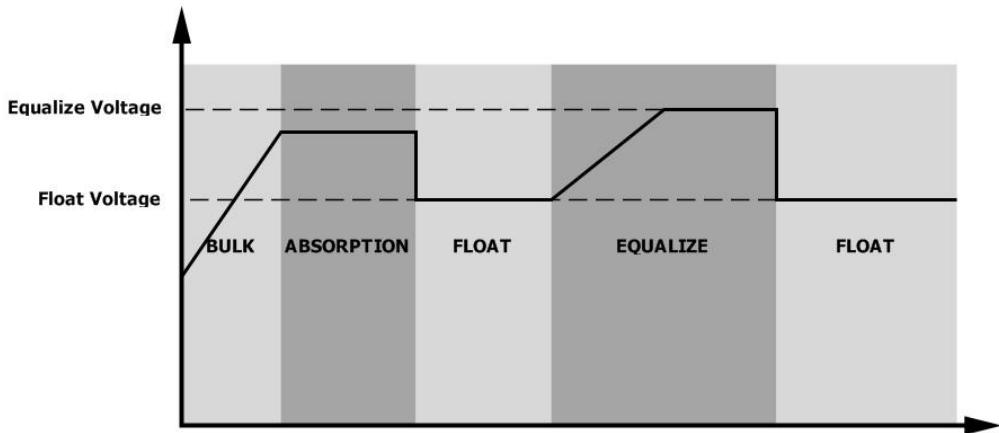
### ● How to Activate Equalization Function

You must enable battery equalization function in LCD setting Program 30 first. You can then apply this function by either one of the following methods:

1. Setting equalization interval in Program 35.
2. Activate equalization immediately in Program 36.

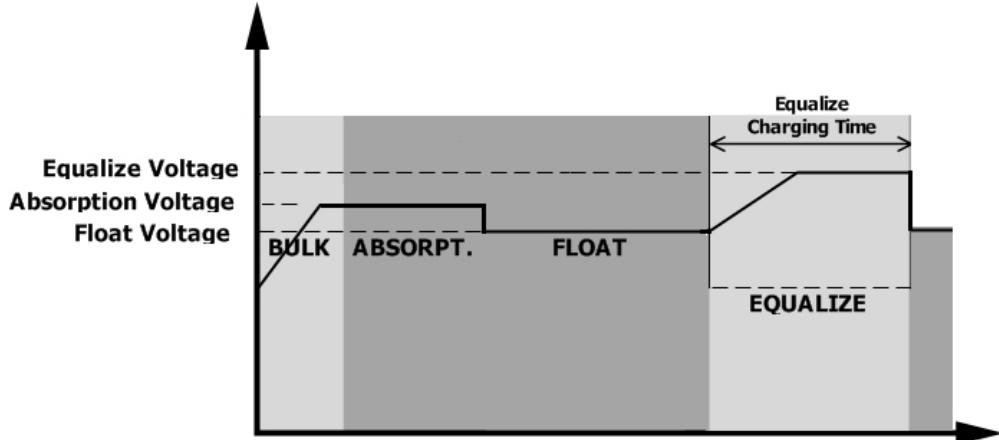
### ● When to Equalize

In floating charge stage, when setting the equalization interval (battery equalization cycle) is reached, or equalization is activated immediately, the controller will start to enter Equalize Mode.

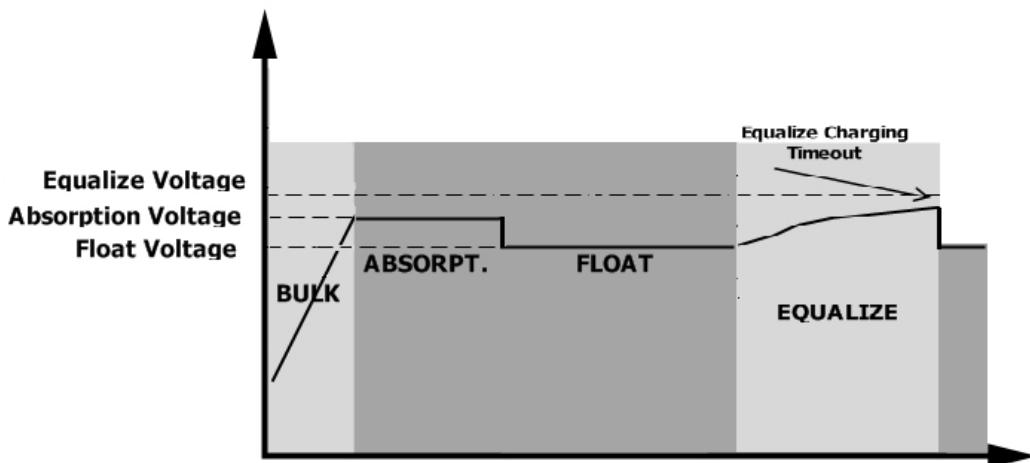


### ● Equalize Charging and Timeout

In Equalize Mode, the controller will supply power to charge battery as much as possible until battery voltage reaches the equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the equalization level. The battery will remain in the Equalize Mode until the equalization timer runs out.



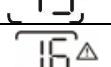
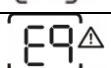
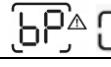
However, in Equalize Mode, if the battery equalization timer runs out and the battery voltage doesn't recover to the battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves equalization voltage. If the battery voltage is still lower than equalization voltage when the extension runs out, the charge controller will stop equalization and return to the floating charging stage.



## Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	 ERROR
02	Over temperature or NTC is not connected well.	 ERROR
03	Battery voltage is too high	 ERROR
04	Battery voltage is too low	 ERROR
05	Output short circuited or over temperature is detected by internal converter components.	 ERROR
06	Output voltage is too high.	 ERROR
07	Overload time out	 ERROR
08	Bus voltage is too high	 ERROR
09	Bus soft start failed	 ERROR
51	Over current or surge	 ERROR
52	Bus voltage is too low	 ERROR
53	Inverter soft start failed	 ERROR
55	Over DC voltage in AC output	 ERROR
57	Current sensor failed	 ERROR
58	Output voltage is too low	 ERROR
59	PV voltage is over limitation	 ERROR

## Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	 △
02	Over temperature	None	 △
03	Battery is over-charged	Beep once every second	 △
04	Low battery	Beep once every second	 △
07	Overload	Beep once every 0.5 second	 △ 100% OVER LOAD
10	Output power derating	Beep twice every 3 seconds	 △
15	PV energy is low.	Beep twice every 3 seconds	 △
16	High AC input (>280VAC) during BUS soft start	None	 △
E9	Battery equalization	None	 △
bP	Battery is not connected	None	 △

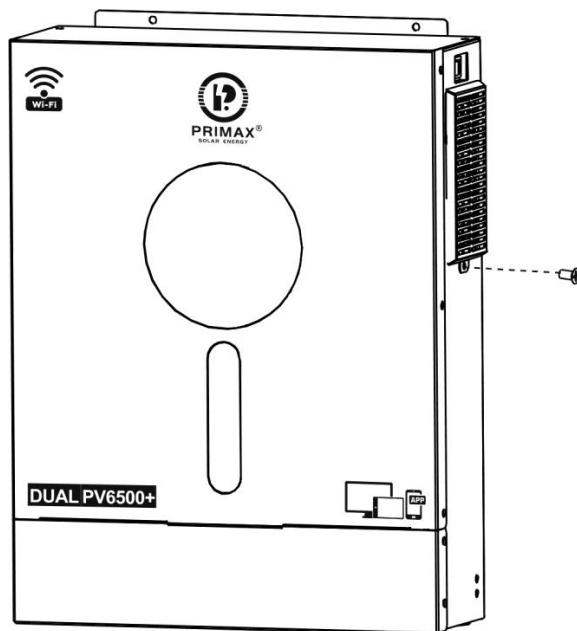
# CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

## Overview

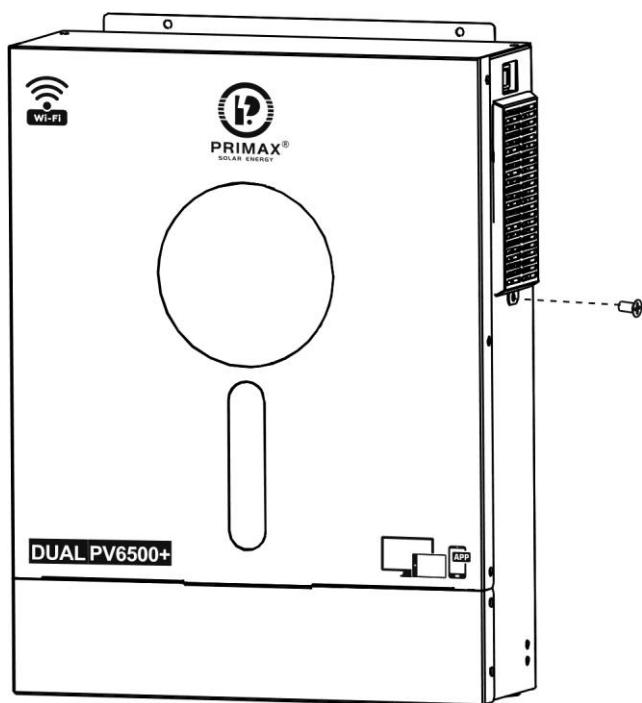
Every inverter is already installed with anti-dust kit from factory. This kit will keep dusk from your inverter and increases product reliability in harsh environment.

## Clearance and Maintenance

**Step 1:** Please loosen the screw on the side of the inverter.



**Step 2:** Then, dustproof case can be removed and take out air filter foam as shown in below chart.



**Step 3:** Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.

## SPECIFICATIONS

Table 1 Line Mode Specifications

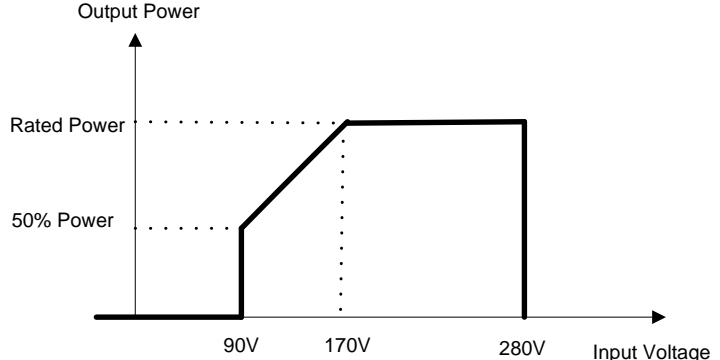
MODEL	GALAXY DUAL PV6500+
<b>Input Voltage Waveform</b>	Sinusoidal (utility or generator)
<b>Nominal Input Voltage</b>	230Vac
<b>Low Loss Voltage</b>	170Vac±7V (UPS); 90Vac±7V (Appliances)
<b>Low Loss Return Voltage</b>	180Vac±7V (UPS); 100Vac±7V (Appliances)
<b>High Loss Voltage</b>	280Vac±7V
<b>High Loss Return Voltage</b>	270Vac±7V
<b>Max AC Input Voltage</b>	300Vac
<b>Nominal Input Frequency</b>	50Hz / 60Hz (Auto detection)
<b>Low Loss Frequency</b>	40±1Hz
<b>Low Loss Return Frequency</b>	42±1Hz
<b>High Loss Frequency</b>	65±1Hz
<b>High Loss Return Frequency</b>	63±1Hz
<b>Output Short Circuit Protection</b>	Circuit Breaker
<b>Efficiency (Line Mode)</b>	>95% ( Rated R load, battery full charged )
<b>Transfer Time</b>	10ms typical (UPS); 20ms typical (Appliances)
<b>Output power derating:</b> When AC input voltage drops to 170V, the output power will be derated.	 <p>The graph illustrates the relationship between Output Power and Input Voltage. The vertical axis represents Output Power, with markers for 50% Power and Rated Power. The horizontal axis represents Input Voltage, with markers for 90V, 170V, and 280V. The curve shows that at 90V input, the output power is 50% of the rated power. As the input voltage increases to 170V, the output power increases linearly to reach the rated power. For input voltages between 170V and 280V, the output power remains constant at the rated level. At 280V input, the output power drops sharply back to 50% of the rated power.</p>

Table 2 Inverter Mode Specifications

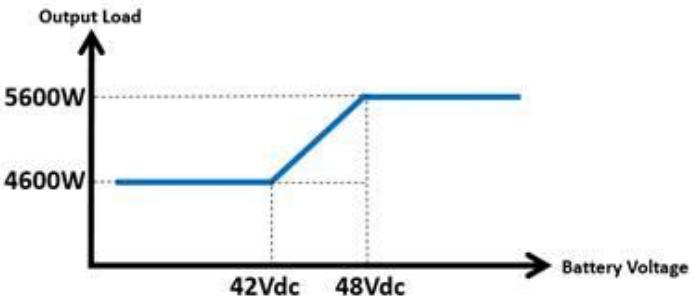
MODEL	GALAXY DUAL PV6500+
<b>Rated Output Power</b>	6KVA/6KW
<b>Output Voltage Waveform</b>	Pure Sine Wave
<b>Output Voltage Regulation</b>	230Vac±5%
<b>Output Frequency</b>	50Hz
<b>Peak Efficiency</b>	93%
<b>Overload Protection</b>	5s@≥130% load; 10s@105%~130% load
<b>Surge Capacity</b>	2* rated power for 5 seconds
<b>Nominal DC Input Voltage</b>	48Vdc
<b>Cold Start Voltage</b>	46.0Vdc
<b>Low DC Warning Voltage</b>	
@ load < 50%	46.0Vdc
@ load ≥ 50%	44.0Vdc
<b>Low DC Warning Return Voltage</b>	
@ load < 50%	47.0Vdc
@ load ≥ 50%	46.0Vdc
<b>Low DC Cut-off Voltage</b>	
@ load < 50%	43.0Vdc
@ load ≥ 50%	42.0Vdc
<b>High DC Recovery Voltage</b>	62Vdc
<b>High DC Cut-off Voltage</b>	63Vdc
<b>No Load Power Consumption</b>	<55W
<b>Power Limitation</b>	 <p>The graph illustrates the power limitation of the inverter. The vertical axis is labeled 'Output Load' and the horizontal axis is labeled 'Battery Voltage'. A blue line starts at 4600W on the y-axis and remains flat until approximately 42Vdc on the x-axis. It then rises linearly to 5600W at 48Vdc, and remains constant at 5600W for higher battery voltages. Dotted lines connect the text labels '4600W' and '5600W' to their respective points on the graph, and another dotted line connects '42Vdc' and '48Vdc' to the x-axis.</p>

Table 3 Charge Mode Specifications

<b>Utility Charging Mode</b>	
<b>MODEL</b>	<b>GALAXY DUAL PV6500+</b>
<b>Charging Current (UPS)</b> @ Nominal Input Voltage	100Amp(@V <sub>I/P</sub> =230Vac)
<b>Bulk Charging Voltage</b>	58.4Vdc
<b>Voltage</b>	56.4Vdc
<b>Floating Charging Voltage</b>	54Vdc
<b>Charging Algorithm</b>	3-Step
<b>Charging Curve</b>	<p>The diagram illustrates the three-step charging process. The left y-axis represents 'Battery Voltage, per cell' with markers at 2.43Vdc (2.35Vdc) and 2.59Vdc. The right y-axis represents 'Charging Current, %' with markers at 100% and 50%. The x-axis is 'Time'. The process starts at a low voltage and current. It then enters the 'Bulk (Constant Current)' phase, where the current remains constant until time T0. In the 'Absorption (Constant Voltage)' phase, the voltage remains constant at 2.35Vdc until time T1, after which it drops to 2.59Vdc. The 'Maintenance (Floating)' phase follows, with the voltage at 2.59Vdc. A note indicates T1 = 10 * T0, with a minimum of 10mins and a maximum of 8hrs.</p>
<b>Solar Input</b>	
<b>MODEL</b>	<b>GALAXY DUAL PV6500+</b>
<b>Max. PV Array Power</b>	6500W
<b>Max. PV Current</b>	27A
<b>Nominal PV Voltage</b>	360Vdc
<b>Start-up Voltage</b>	60Vdc +/- 10Vdc
<b>PV Array MPPT Voltage Range</b>	60~450Vdc
<b>Max. PV Array Open Circuit Voltage</b>	500Vdc
<b>Max Charging Current (AC charger plus solar charger)</b>	120Amp

Table 4 General Specifications

<b>MODEL</b>	<b>GALAXY DUAL PV6500+</b>
<b>Operating Temperature Range</b>	-10°C to 50°C
<b>Storage temperature</b>	-15°C~ 60°C
<b>Humidity</b>	5% to 95% Relative Humidity (Non-condensing)
<b>Dimension (D*W*H), mm</b>	107 x 322.6 x 420.3
<b>Net Weight, kg</b>	10.5

## TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Internal fuse tripped.	1. Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	No indication.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	No indication.	Set "SUB" (solar first) as the priority of output source.	Change output source priority to "USB" (utility first).
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display is flashing.	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.